

Technical Data Sheet



Product Name:

Primer Adhesive for Attrition Coatings

Product Number:

NML52

Product Description:

NML 52 Grey is a single packaging adhesive primer for use with attrition coatings.

Approvals/Specifications:

- MSRR 9072
 - Rolls Royce Code: 139116
 - OMA_t 7 / 82
 - MTU: MTS 1026A
 - NSN: 8010-99-799-9449
 - RPS 340 / 4
 - Turbomecca to LB 538
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Performance:

Double lap shear strength at 180°C (355°F) will be not less than 5086 MPa.

Components:

Single Pack Product.

Application:**Surface Preparation:**

All surfaces should be thoroughly clean, oil and grease should be removed using an approved solvent cleaner.

The importance of Cleanliness cannot be over emphasised for bonded surfaces. Any dirt, grease or other contaminants on the bonded surfaces will result in unsatisfactory bonding

Paint Preparation:

Supplied Ready for use – mix thoroughly before application

Application Method:

Apply to RPS 340 / 4

May be spread by non-metallic spatula, brush or applied via a glue gun method.

Drying Curing:

Apply a thin coat and stove at 125°C (255°F) ± 5°C (40°F) for 20 minutes.

Technical Properties:

Supply Viscosity:	Ready for use
Flash Point:	4°C
VOC Content:	N/A
Colour:	As Supplied
Pack Size:	250ml
Density:	1.11 g/ml
Gloss:	N / A
Thinner:	Methyl Ethyl Ketone (MEK)
Solvent/Clean Up:	MEK
Catalyst:	N / A
Theoretical Coverage:	7 sq m/kg @ 80 micron

Storage:

Store refrigerated, preferably frozen for maximum shelf life
At 15°C – 6 weeks
Minus 15°C – 12 months

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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