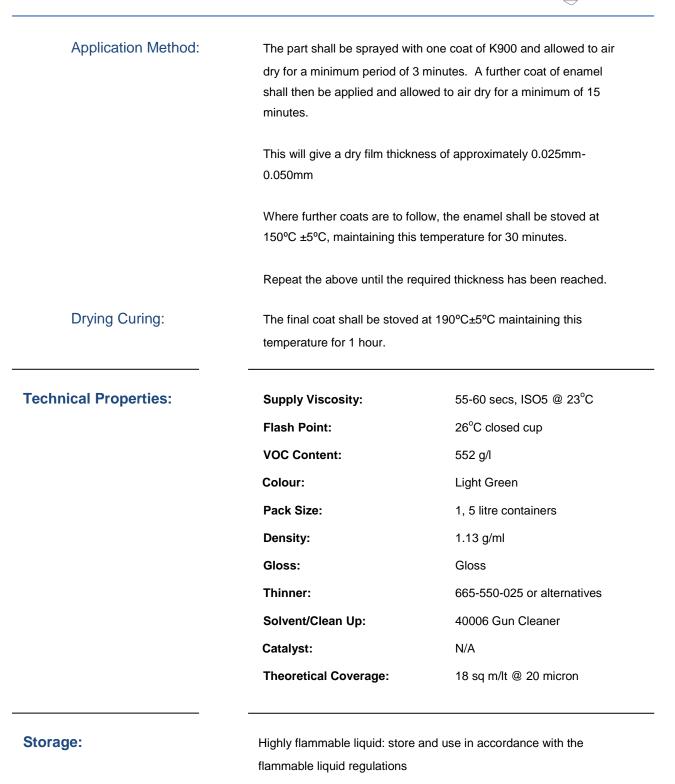
# **Technical Data Sheet**



Product Name:	Erosion Coating Light Green
Product Number:	K900 - Rockhard
Product Description:	Designed as a turbine blade erosion resistant coating, to replace Du Pont's Teflon S. highly ground, lightly pigmented material for spray application and curing at 190°C.
Approvals/Specifications:	Preparatory Coating to be used where the performance quoted below is a primary requirement.
Performance:	Tested to DTD5562 including 6 months intermittent salt spray (DEF 1053 method 36)
	<ul> <li>Tested as a system with Primer 700-155-003, meets the requirements of multiple specifications to include:</li> <li>Salt Spray; 1,000 hours to ASTM-B117 (non-scribed)</li> <li>High Temperature; 1,000 hours @ 220°C</li> <li>Low Temperature Resistance; 24 hours @ -50°C</li> <li>Aerospace Fuel Resistance; 48 hours @ 40+/- 2°C</li> </ul>
Components:	Single component coating – To be used with Thinner 665-550-025
Application:	
Surface Preparation:	Substrates must be clean, dry and grease free. Bare metal adhesion is improved through abrasion or grit blasting. Normally applied to clean metal or pre-treated substrate. May be used as an adhesion promoting coating on some composite substrates.
Paint Preparation:	Single pack range of products – may be applied at supply viscosity. Thinning with up to 10-20% 665-550-025 may be required for application. An application viscosity of 30-40 seconds ISO 5 is recommended.

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Indestructible ® specialist coatings manufacture

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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#### **Safety Data Sheets:**

For Safety Data Sheets please contact our Sales Department:

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