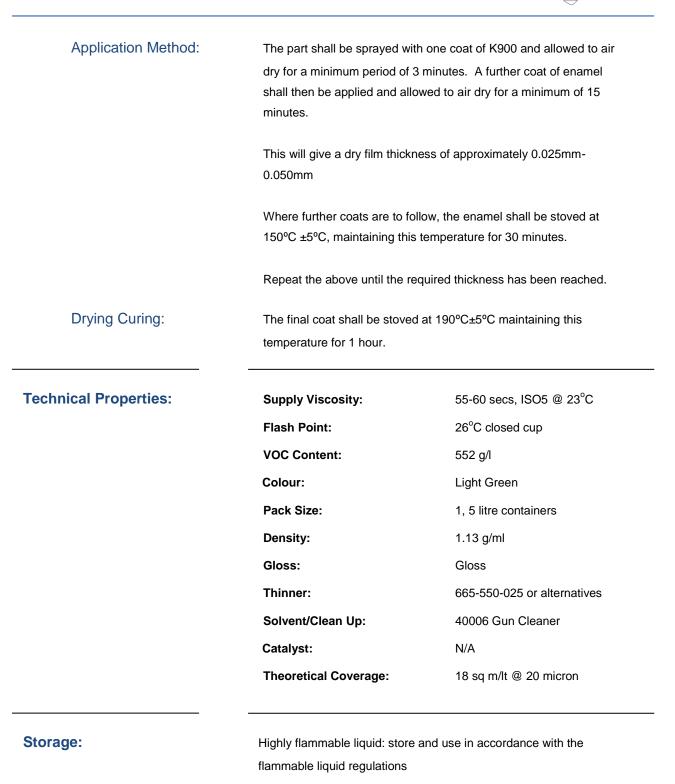
Technical Data Sheet



Product Name:	Erosion Coating Light Green
Product Number:	K900 - Rockhard
Product Description:	Designed as a turbine blade erosion resistant coating, to replace Du Pont's Teflon S. highly ground, lightly pigmented material for spray application and curing at 190°C.
Approvals/Specifications:	Preparatory Coating to be used where the performance quoted below is a primary requirement.
Performance:	Tested to DTD5562 including 6 months intermittent salt spray (DEF 1053 method 36)
	 Tested as a system with Primer 700-155-003, meets the requirements of multiple specifications to include: Salt Spray; 1,000 hours to ASTM-B117 (non-scribed) High Temperature; 1,000 hours @ 220°C Low Temperature Resistance; 24 hours @ -50°C Aerospace Fuel Resistance; 48 hours @ 40+/- 2°C
Components:	Single component coating – To be used with Thinner 665-550-025
Application:	
Surface Preparation:	Substrates must be clean, dry and grease free. Bare metal adhesion is improved through abrasion or grit blasting. Normally applied to clean metal or pre-treated substrate. May be used as an adhesion promoting coating on some composite substrates.
Paint Preparation:	Single pack range of products – may be applied at supply viscosity. Thinning with up to 10-20% 665-550-025 may be required for application. An application viscosity of 30-40 seconds ISO 5 is recommended.

Indestructible Paint Ltd, 16-25 Pentos Drive, Sparkhill, Birmingham B11 3TA Tel: +44(0)121 702 2485, Fax: +44 (0)121 778 4338, E-Mail: <u>sales@indestructible.co.uk</u>, Web: <u>www.indestructible.co.uk</u> Registered in England: 1376995

Technical Data Sheet



Indestructible ® specialist coatings manufacture

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

Indestructible Paint Ltd, 16-25 Pentos Drive, Sparkhill, Birmingham B11 3TA Tel: +44(0)121 702 2485, Fax: +44 (0)121 778 4338, E-Mail: <u>sales@indestructible.co.uk</u>, Web: <u>www.indestructible.co.uk</u> Registered in England: 1376995

Technical Data Sheet



Disclaimer:

The information printed in this publication is based upon the research and experience of Indestructible Paint Ltd. No representation of warranty is made, however, concerning the accuracy or completeness of the information presented in this publication. Indestructible Paint Ltd make no warranty or representation of any kind, express or implied. Including without information limitation any warranty or merchantability or fitness for any particular purpose, and no warranty or representation shall be implied by law or otherwise. Any products sold by Indestructible Paint Ltd are not warranted as suitable for any particular purpose to the buyer. The suitability of any products for any purpose in particular to the buyer is for the buyer to determine. Indestructible Paint Ltd assumes no responsibility for the selection of products suitable to the particular purpose of any particular buyer. Indestructible Paint Ltd shall in no event be liable for any special, incidental or consequential damages.

Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:

Tel: +44(0)121 702 2485

Email: sales@indestructible.co.uk