Technical Data Sheet



Product Name:	General Service Gloss Finishing Paint
	Fuel Resistant – Low VOC
Product Number:	IP80-54
Product Description:	This standard specifies for the requirements for a fuel resistant
	gloss finishing paint suitable for application by either brush or spray.
	The air drying paint is suitable for interior and exterior use and may
	be used with an appropriate priming paint on prepared and / or pre-
	treated ferrous and wood substrates. The finish is available in a
	number of colours mainly from BS 381 C – please specify the colour
	when placing an order.
Approvals/Specifications:	- Def Stan 80-54
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Performance:	Posistance to mineral cil. Of hours ofter application
renormance.	- Resistance to mineral oil – 96 hours after application
	- Resistance to liquid fuel – 7 days after application
	- Resistance to artificial weathering – Using UVA 351 lamps
	for a period of 8 weeks, 7 days after application
	- Resistance to continuous salt spray – for a period of 10
	days, 7 days after application
	- Resistance to heat – for a period of 24 hours, 7 days after
	application
Components:	Single Pack Product. May be thinned for application by using
	IP80-54 Thinner

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Application:

Surface Preparation: Minimum Degrease; Grit Blast recommended

Paint Preparation: Thin as required

Application Method: Brush or Conventional Spray

Drying Curing: Air Dry:

≤ 4 hours Surface Dry≤ 16 hours Hard Dry

Technical Properties: Supply Viscosity: 80 Secs / ISO 6 cup / 23°C

Flash Point: ≥32°C

VOC Content: <420 Grams Per Litre

Colour: BS 381C Range

Pack Size: -

Density: 0.925 – 1.175kg/l

Gloss: Full Gloss

Thinner: IP80-54 Thinner

Solvent/Clean Up: 40006 or IP80-54 Thinner

Catalyst: -

Theoretical Coverage: 12-15 square meters per litre

Storage: Flammable liquid: store and use in accordance with the flammable

liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:

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