Technical Data Sheet



Product Name:	Varnish-Electrical Insulating Brushing Fungicidal Grade	
Product Number:	IP8-1302	
Product Description:	IP8-1302 is a single pack, water resistant, gloss varnish, which is an alternative to 010-1301 / 010-1302, suitable for use in situations where Class A, Class E or Class B insulation is required and where contact with moisture, salt spray and mineral lubricating oils is likely to occur. The varnish is typically used on coils, armature windings and electrical and radio apparatus.	
Approvals/Specifications:	 Def Stan 80-129, Issue 2 – Fungicidal Grade Alternative to 010-1301 / 010-1302 Supercedes Def 31 or Def 32 	
Performance:	When tested on properly prepared surfaces and allowed to dry completely, IP8-1302 will meet or exceed the requirements to Def Stan 80-129 / 4, Issue 2. Supercedes Def 31 or Def 32. Note: The application and performance property values above are typical for the material but are not intended for use in specifications or for acceptance inspection criteria because of variations in testing methods, conditions and configurations.	
Components:	Single component air drying product designed for brush application.	
Application:		
Surface Preparation:	Ensure surfaces are clean. Remove all oil and grease using an approved solvent cleaner.	
Paint Preparation:	Stir thoroughly before use.	

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Application Method:

(At 23°C, 75% RH unless otherwise stated).

Use as supplied. Apply by brush, can be sprayed where necessary. Apply two coats, allowing a minimum of 12 hours between coats. Do not apply below 5°C or above 75% RH

Drying Curing:

	23°C	
Surface Dry	4 hours	
Dry to Handle	4 hours	
Hard Dry	8 hours	
Re-coat with self	12 hours	
Full cure	7 days	

Air Dry:

- Surface Dry: 8 hours
- Dry for overcoating: 12 hours minimum

Technical Properties:	Supply Viscosity:	Ready for Use
	Flash Point:	38°C
	VOC Content:	335gms / litre
	Colour:	Clear / light amber
	Pack Size:	5 Litres
	Density:	0.95kg/l
	Gloss:	Gloss finish
	Thinner:	IP8-1302-THIN
	Solvent/Clean Up:	40006 gun wash
	Catalyst:	N/A
	Theoretical Coverage:	20 Sq m / Litre / 20 microns
Storage:	Highly flammable liquid: store and use in accordance with the flammable liquid regulations Shelf Life: 12 months temperate; 6 months tropical	

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:

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