



General Industrial Finishes

Technical Data Sheet

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40013;40018;40065;40066

**1 Pack PVB Phenolic
Etch Primers**

- Etch Primer for use on Variety of Metals
- Enhances Corrosion Protection on both Ferrous and Non-Ferrous Metals
- Provides Excellent Adhesion of Subsequent Paint Coats
- Can be overcoated with various paint systems, or be stand alone
- Dry to handle in less than 30 minutes or can be stoved / force dried ;
Rapid Drying
- Suitable for use as a Thin Film Anti-Corrosion Coating

Codes	40013 Grey	40012 Thinner
	40018 Black	
	40065 Mid Grey	
	40066 Gloss Black (LR3340)	

Surface Preparation	Thoroughly degrease to remove all greases; oils; polishing compounds & surface contaminants. Ensure surface is dry & dust free. Steel blast cleaned to SIS Sa 2.5 min. Degrease thoroughly aluminium , galv steel , and other non ferrous metals
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Application	Spray: Mix 2 parts by volume primer 40013/40018/40065/ 66 with 1 part by volume 40012 thinner. If cobwebbing occurs increase thinner ratio. Dip: Mix 6 parts by volume primer 40013/40018 with 1 part by volume
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40012 thinner to viscosity 35–40 seconds/BSB4 cup/20°C. Regular daily checks advised to keep viscosity within specified range: adjust viscosity as necessary with 40012 thinner.

Drying Schedule

Flash off: 5-10 minutes
Overcoating: 30-45 minutes
Hard Dry: 1 hours

Coverage

8 -10 square metres per litre

Clean Up

40012 thinner or 40006 gunwash

Storage

Shelf life: 12 months
Highly flammable liquid; store and use in accordance with the flammable liquid regulations.

Health & Safety

Before use, refer to Product Safety Data Sheet

This information is given in good faith for the guidance of users, but is without warranty or liability. Any queries should be referred to our technical department