

# Technical Data Sheet



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**Product Name:** Lacquers for Brass & Decorative Metals

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**Product Number:** 31000 Series

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**Product Description:** Modified Epoxy Stoving Lacquer

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**Approvals/Specifications:** Designed as a protective coating for Brass and Decorative metalwork. Resilient to finger prints, household cleaners and other domestic or light industrial environmental contaminants.

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**Performance:**

- Rapid Dust Dry
- Low Temperature Stoving
- Suitable for Dip; Spray or Roller Coating
- Ideal use for on Light Fittings; Door Fittings; Switch Plates and other Internal Items

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**Components:** 31000 series lacquer.  
(06679; Gloss: 31024 Matt: 31032 Semi-Gloss)  
09342 Thinner

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**Application:**

**Surface Preparation:** Thoroughly degrease to remove all polishing Compounds & Surface Contaminants. Ensure surface is dry & dust free.

**Paint Preparation:** Stir well before use.

**Application Method:**

Dip: Use as supplied; Adjust Viscosity with 09342 Thinner

Roller: Use as Supplied.

Spray: Use as Supplied. Can be thinned as necessary with 09342 Thinner

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## Drying Curing

Flash Off 5 Minutes @ 18-30°C  
Cure: 20 mins @ 140-150°C  
or 30 mins @ 120-125°C

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## Technical Properties:

<b>Supply Viscosity:</b>	24"/B4/20°C
<b>Flash Point:</b>	Below 21°C
<b>VOC Content:</b>	Refer to SDS section 9
<b>Colour:</b>	Various
<b>Pack Size:</b>	5 litre
<b>Density:</b>	Average 0.96 g/ml
<b>Gloss:</b>	Variant Specific
<b>Thinner:</b>	09342
<b>Solvent/Clean Up:</b>	09342 or 40006 Gunwash
<b>Catalyst:</b>	N/A
<b>Theoretical Coverage:</b>	10-12 sq/m litre

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## Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

**Shelf Life:** 12 months temperate; 6 months tropical

**Before use, refer to Product Safety Data Sheet**

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## Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:  
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