Technical Data Sheet



Product Name:	Blue Tinted Stop Off Lacquer	
Product Number:	PL81-R3	
Product Description:	A very fast-drying coating. Used for plating insulation, as a temporary protective stop off lacquer and as an insulating varnish.	
Approvals/Specifications:	 OMat 7/40C RR Code 137613 See Also PL106 + PL81-2438-09 	
Performance:	This product has a good protection against hydrofluoric and nitric acid and also hot plating solutions. It has been used as a maskant for protection against electroless nickel plating. It withstands 4 hours at 95°C. PL81-R3 is removable by immersion in strong solvent. IP9286-THIN has proved susscessful for removal.	
Components:	Single Pack Product	
Application:		
Surface Preparation:	Surfaces must be clean, grease and oil free.	
Paint Preparation:	Shake/ stir well before use	
Application Method:	Can be sprayed, brushed or dipped on a clean, grease free surface.	
	Removal	
	Straight Ketones, e.g. MEK will remove or Trike bath but IP9286- THIN solvent remover may do it better.	
Drying Curing:	Air dries in approx. 10-15 minutes	

Indestructible Paint Ltd, 16-25 Pentos Drive, Sparkhill, Birmingham B11 3TA Tel: +44(0)121 702 2485, Fax: +44 (0)121 778 4338, E-Mail: <u>sales@indestructible.co.uk</u>, Web: <u>www.indestructible.co.uk</u> Registered in England: 1376995

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Technical Properties:	Supply Viscosity:	B3 @ 20°C 20-30 seconds
	Flash Point:	Below 4°C
	VOC Content:	-
	Colour:	Blue
	Pack Size:	1 and 5 Litre Containers
	Density:	0.850 +/- 0.015kg/l
	Gloss:	-
	Thinner:	Supplied Ready for Use
	Solvent/Clean Up:	IP9286-THIN
	Catalyst:	N/A
	Theoretical Coverage:	10 -12 sq. m. per Ltr. (Est.)
Storage:	Highly flammable liquid: store and use in accordance with the flammable liquid regulations Shelf Life: 12 months temperate; 6 months tropical Before use, refer to Product Safety Data Sheet	
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Safety Data Sheets:	For Safety Data Sheets please contact our Sales Department: Tel: +44(0)121 702 2485 Email: sales@indestructible.co.uk	

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