

Technical Data Sheet



Product Name:

Green Tinted Stop Off Lacquer

Product Number:

PL81-2438-099

Product Description:

Temporary protective stop-off laquer and insulating varnish

Approvals/Specifications:

See PL106 + PL81-R3

Performance:

- A very fast-drying coating.
 - Used for plating insulation, as a temporary protective stop off lacquer and as an insulating varnish.
 - This product has a good protection against hydrofluoric and nitric acid and also hot plating solutions.
 - It has been used as a maskant for protection against electroless nickel plating. It withstands 4 hours at 95°C.
 - PL81-2438-099 is removable by immersion in strong solvent. IP9286-THIN has been used successfully.
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Components:

1 or 5 litre cans

Application:**Surface Preparation:**

See below.

Paint Preparation:

Shake/ stir well before use

Application Method:

Can be sprayed, brushed or dipped on to a clean, grease and oil free surface.

Removal

IP9286-THIN. Straight Ketones, e.g. MEK will remove or Trike bath.

Drying Curing:**Air dry:**

- Touch dry in approx. 10 -15 minutes
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Technical Properties:

Supply Viscosity:	B3 @ 20°C 20-30 seconds
Flash Point:	4°C/3/Paint UN 1263/PKG Group 11
VOC Content:	-
Colour:	Green Tint
Pack Size:	1 and 5 Litre containers
Density:	0.840 +/- 0.015kg/l
Gloss:	N/A
Thinner:	Supplied Ready for Use
Solvent/Clean Up:	IP9286-THIN
Catalyst:	N/A
Theoretical Coverage:	-

Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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