Technical Data Sheet



Issue 1

Product Name:	Air Drying Aero Engine Touch up Materials
Product Number:	 IP9169 Clear IP9170 Grey (BS381C – 693) IP9173 Black IP9174 Red Oxide
Product Description:	Clear, aircraft grey, black and red oxide materials for use on damaged areas of baking enamels and cadmium plate. With resistance to normal aircraft fluids and high operating temperatures.
Approvals/Specifications:	 Was approved to now withdrawn specification MSRR9037. These were previously approved to AFS 307, and AFS 897A. IP9169, 9170, and 9173 is approved to MTU MTS 1026A Clear: IP9169 Alternative to 1721-C-8187, CO 5187, CV114-1503, O MAT 7/24A, NSN 8010 9970 90237 Grey: IP9170 Alternative to 1721-D-6930, CO 5153/693, MP399/693, 7/35A Black: IP9173 Alternative to 1721-X-9520, CO 5152 was Omat 709. Red Oxide: IP9174 Alternative to 1721-P4011, CO 5151 - Please note this is not a Rolls Royce preferred material (it was Omat 708). Ford Motor Company SQ-M99 J9560A
Performance:	Meet the requirements of withdrawn specification MSRR9037 which includes: 100 hours dry heat at 220°C (430°F) 3 hours ester lubricant resistance (Skydrol) at 70°C (160°F)

100 hours aviation fuel resistance at 150°C (300°F)

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Components:

Single Pack Product. May be thinned for application using IP9151 or IP985-REDUCER.

IP985-REDUCER is preferred. IP9151 is still approved for use but is no longer a preferred solvent as it triggers risk phrase R40. Other solvents may be suitable in certain circumstances

Application:

Surface Preparation: The clear version is now recommended for use as the primer in all

applications in place of the virtually obsolete red oxide to

MSRR9037.

Paint Preparation: Stir well before use.

May be thinned up to 10% by volume for Spray application.

Application Method: Designed for Brush or Spray application.

Drying Curing: Air Dried product. Allow a minimum 30 minutes air drying at room

temperature before overcoating.

Technical Properties: Supply Viscosity: 60–70 seconds ISO5 @ 23 +/-

2°C

Flash Point: 24°C

VOC Content: ~700 g/litre

Colour: Variant Specific

Pack Size: 1 & 5 litre

Density: Refer SDS section 9

Glossy finish

Thinner: IP985-REDUCER is

preferred. IP9151 is still approved for use but is no

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longer a preferred solvent as it triggers risk phrase R40. Other solvents may be suitable in certain circumstances

Solvent/Clean Up: 40006 Gun Cleaner

Catalyst: N/A

Theoretical Coverage: 10-12 sq m per litre

Storage:

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

1 3

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

For Safety Data Sheets please contact our Sales Department:

Tel: +44(0)121 702 2485

Email: sales@indestructible.co.uk