Technical Data Sheet



Product Name:	Paint, Aluminium, Flame Resisting, Air Drying – Brushing or Spraying
Product Number:	IP80-9
Product Description:	This standard specifies requirements for an air-drying, aluminium paint with fire resisting properties suitable for application to the internal surfaces of fighting vehicles
Approvals/Specifications:	Def Stan 80-9
Performance:	 Application properties and finish: Visual, 24 hours after application
	- Flame Resistance: 7 days after application
	- Scratch Resistance: 7 days after application
	- Resistance to mineral oil: 96 hours after application
	 Resistance to humidity: For a period of 96 hours, 7 days after application
Components:	Single Pack Product. Do Not Thin. Supplied ready for use.
Application:	
Surface Preparation:	It is recommended to apply over fully prepared surfaces, the final undercoat being flatted with 320 / 360 wet & dry paper.
Paint Preparation:	Stir well before use to ensure that any settled pigment is correctly incorporated into the coating. The coating is supplied at a ready to use viscosity.

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Application Method: Apply by brush, roller, paint pad or spray. Used as supplied and

DO NOT thin. Minimum application temperature: 10°C

Drying Curing: Touch / Dust Dry (15°C): 30-40 minutes

Hard Dry / Overcoating (15°C): 16-24 hours

Technical Properties: Supply Viscosity: 35-45 Secs / ISO 4 cup / 23°C

Flash Point: ≥32°C & ≤55°C

VOC Content: 457gm / per litre

Colour: Aluminium

Pack Size: 5 litre

Density: 1.04 g/ml

Gloss: N/A

Thinner: White Spirit D40

Solvent/Clean Up: Gun Cleaner 40006

Catalyst: N/A single part product

Theoretical Coverage: 12 sq meters per litre per coat

Storage: Highly flammable liquid: store and use in accordance with the

flammable liquid regulations

Shelf Life: 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

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Safety Data Sheets:

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