# **Technical Data Sheet**



# Product Name

34000 - Stoving Finish Range

# **Product Description**

- Rapid Dust Dry
- Low Temperature Stoving
- Excellent Hardness & Flexibility
- Suitable as one coat finish or base coat in stoving clear over base system
- Ideal for use on beer fonts; architectural hardware; switch plates

34000 Gloss White High Build 34001 Semi-Gloss Stella Gold 34002 Base Coat Gold 34003 Bright Silver 34004 Jamaica Gold 34010 Satin Bright Pewter 34013 Satin Mocha Metallic 34005 Budweiser Silver 34006 Base Coat Gold High Build 34007 Matt Black High Build 34008 Satin Finish Sharp Silver 34009-R1 Satin Bright Nickel 34011 Black Semi-Gloss

# Performance

Designed to be resistant to industrial fluids, oils, cleaners etc. Also resistant to domestic chemicals, cleaners and cosmetic products.

### **Components**

Single component coating designed for Spray application. May be applied in the as supplied condition or thinned with 09342 Reducer/Thinner.

Application		
Surface Preparation	Surfaces must be clean and grease free. When over painting existing paint a light abrasion with wet & dry paper will greatly enhance adhesion.	
Paint Preparation	Stir well before use.	
Application Method	Apply by Conventional or HVLP Spray	
	Can be applied by electrostatic spray; check with our technical department for details	
	Use as supplied; can be thinned if required with 09342 thinner	
Drying Curing	Flash off: Stove:	10-15 minutes 30 minutes @ 120°C or 20 minutes @ 150°C

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### Coverage

8-12 square metres per litre

**Clean up/Thinner** 

Thinners 09342 or Gunwash 40006

#### Storage

Highly flammable liquid: store and use in accordance with the flammable liquid regulations

**Shelf Life:** 12 months temperate; 6 months tropical

Before use, refer to Product Safety Data Sheet

#### Disclaimer

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# **Safety Data Sheets**

For Safety Data Sheets please contact our Sales Department:

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